

General Catalogue



RAMPCO Group
Engineering, Construction
& Maintenance

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RAMPCO Group At a Glance

RAMPCO GROUP is a leading EPC and Maintenance contractor in Oil, Gas & Petrochemical industries. RAMPCO as one of the first private contractors in Middle East provides engineering, procurement, construction, project management & maintenance management, manufacturing and heavy lifting services in petrochemical and chemical complexes, refineries, power plants, tankage & terminals, pipelines, oilfield equipment & ancillary drilling services & utilities.

We have strong local preference and capability in Middle East as a main strategic energy region and surrounding areas such as: Caspian Sea, North and West Africa.

For over 30 years, we have delivered world-class solutions to wide range of projects, from feasibility study to maintenance. During these years in executing of projects, our main concerns are include **punctuality, qualification, safety and profitability**.

Our success is driven by our people and their unrelenting focus on delivering results the right way, by hard working, operating responsibility, executing with excellence, applying updated technologies and capturing new opportunities for continuous growth and development.

We are committed to provide our clients with the utmost in safe, reliable project delivery. Our goal is to always go above and beyond, exceeding expectations and delivering a tangible value add to our clients' operations at every touch point.

Our strategy seeks to reinforce our position as a leading contractor in the oil & gas industry and renewable energy resources while helping to meet social need in a responsible way.

Global Mind with local Focus

We can undertake projects in any part of region due to our fast mobilization of resources. Our greatest asset is our team, bringing to the projects their exhaustive knowledge and experience.

Well-equipped

Our various workshops & equipment are constantly being upgraded, including heavy lifting cranes, construction and operation related equipment.

Can Do Spirit

We have a track record of executing complex projects in challenging conditions and timeframes. It is this spirit of doing the impossible that saw RAMPCO go beyond its borders into uncharted terrain, diversify into different businesses, forge unique partnership and achieves robust growth in business.

Reputation for achieving the impossible

Nature poses no challenge to us; we have always triumphed over terrain and climate through innovations in equipment, methodology and strategies.

HSEQ Culture

We are an OHSAS 18001, ISO 14001 and ISO 9001 certified company and our world-class standards of health, safety, environment and quality (HSEQ) are widely recognized by our customers. A notable achievement is our construction project, KAVIAN Petrochemical Complex which is the biggest Olefin plant in the world. We achieved outstanding contractor award in HSE matters.

CSR Commitment

We are dedicated to enhancing the lives of local community wherever we operate, through employment and training, support gifted students, improvement of hygiene infrastructure. We seek to apply and Implement ISO 26000 in corporate social responsibility as our think and act platform.

The RAMPCO Way

Vision:

At RAMPCO group, our vision is to be a leading international energy service provider. It means:

- Our clients and partners see us as integral to their success.
- Our staffs enjoy and proud to work at RAMPCO.
- Society and communities will regard us as a responsible and responsive company wherever we work.

Mission:

- We deliver reliable and high-quality solutions.
- We always seek to achieve long-term sustainable growth by adding value to our customers' operation with our services.
- We strive to be true partners with our customers, helping them achieve greater success through our innovation, creative and persistent solutions to any challenge.
- We do our work well, completing on time and dealing fairly and honestly with everyone involved. This is essential to maintain our excellent reputation in our businesses.

Values:

These are our core values: Integrity, Trust & Reliability, Quality & HSE

• Integrity

We are honest with others and ourselves. We do what we say we will do. We accept responsibility and hold ourselves accountable for our work and our actions.

We are
committed
to excellence
in everything
we do, and
we strive to
continually
improve.

• Trust & Reliability

We trust, respect and support each other, and we strive to earn the trust of our colleagues and partners to provide reliable services to our customers.

• Quality

We are committed to excellence in everything we do, and we try to continually improve.

• HSE

We set absolute requirements for health, safety and environment. Safe and efficient operations are our first priority. Our goal is always to achieve zero personal injuries.

Business focus

Business focus

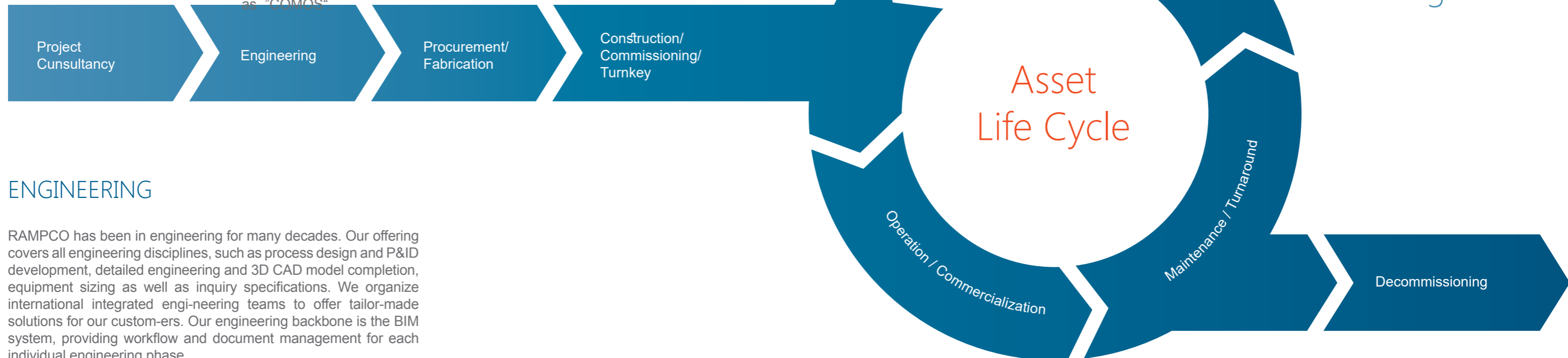
RAMPCO Group in more than two decades of continuous activity in the oil industry has been trying to expand its services to provide diverse and comprehensive range of contracting services needed in the oil industry. Today we can offer a full range of services from design, installation and construction management to commissioning, maintenance and manufacturing in oil and energy industries.

As a result of this policy, today RAMPCO is a regional main contractor and reliable partner for its clients in the implementation of different projects. RAMPCO in order to: wellhead facilities, pipeline and oil transportation facilities (pump stations, terminals...), refineries, petrochemical plants, storages and depots, utility facilities (such as steam generator, air, etc.) and recently, the field of renewable energies, provides the following services:

-
- EPC & Turn-key Projects
 - Engineering
 - Procurement
 - Construction
 - Manufacturing of Equipment & Packages
 - Operation Maintenance and Overhaul
 - Heavy lifting services
-

Project Consultancy

A distinguishing element in the Bilfinger offering is the company's project consultancy competence. In the concept phase of petrochemical projects, our feasibility studies and concept selections are critical factors when it comes to project scoping and investment decisions – for both green- and brownfield projects. Bilfinger has developed a proprietary plant engineering management system called BIM and has been using it for over 20 years. BIM can also be applied for the concept phase as it provides valuable input for the commercial assessment of an investment. It can also be integrated easily with major software solutions such as "COMOS".



Over 500 Refineries, Petrochemical and Power plants we have been working on.

ENGINEERING

RAMPCO has been in engineering for many decades. Our offering covers all engineering disciplines, such as process design and P&ID development, detailed engineering and 3D CAD model completion, equipment sizing as well as inquiry specifications. We organize international integrated engineering teams to offer tailor-made solutions for our customers. Our engineering backbone is the BIM system, providing workflow and document management for each individual engineering phase.

Construction/Commissioning

RAMPCO has extensive construction capabilities through its regional entities. We perform construction for green- and brownfield projects in any commercial arrangement through our subcontracting or direct-hire model. We also provide commissioning and startup teams that work closely together with the operation team of the customer. If required, they are complemented with our maintenance colleagues and process experts from our engineering units.

Turnaround and Experiences

This project was awarded to RAMPCO and Galfar Joint venture to perform major turnaround of Sohar Refinery in March 2013. Sohar refinery as Oman's largest oil refinery is located in East of Oman with a capacity of 106,000 BBD. The turnaround had been scheduled in 48 days and with employing more than 2500 workers and specialists.

EPC Services

RAMPCO offers a complete range of project definition and execution services, particularly for the mega projects, including complex integrated solutions combining design, engineering, procurement and construction. RAMPCO's primary objective is to develop, execute, and maintain capital projects on schedule, within budget, and with operational excellence.

With the successful completion of several large EPC projects in recent decade (petrochemical plants, pipelines, pump stations, tankage & terminals...) RAMPCO has fully graduated to prove itself as one of the capable and reliable regional players in the engineering, procurement and construction combine projects.

We develop,
execute, and
maintain
capital
projects on
schedule,
within budget,
and with
operational
excellence.

Engineering

Our engineering services can reduce execution costs, shorten lead time, and extend capacity.

We provide in-house full spectrum design and engineering services in oil & gas, petrochemical industries and renewable energy. Our superior value engineering services in design reduce execution costs, shorten lead time, and extend capacity. Highly capable, experienced and adaptable, our engineering team caters to different project needs, technological and unique international and national requirements that range from legislation and environment issues, to health and safety.

Procurement

Our Procurement department is staffed with experienced buyers, expeditors, vendor print controllers, shipping coordinators, etc. who will fully support the project team to optimize serving.

Being a leading EPC contractor with a varied range of projects from wellhead facilities, desalting units, pipelines, pump station & terminals, tanks and storage to renewables, the range of items we source is extremely diverse. This encompasses materials for a variety of critical items such as high- pressure fabricated equipment, large rotating equipment, packages, electrical and instrumentation system.

Delivering high quality goods and services on time, at the lowest cost and meeting every specific need and standard of the project is our procurement teams' forte. In order to do this, RAMPCO Group has developed its procurement & trading network with global representations in Middle East, Europe and Asia.

Delivering on time, at the lowest cost and meeting every specific need and standards.

Construction

Our experience in construction and cooperation with well-known international companies and availability of our construction equipment are amongst key strengths of RAMPCO. More importantly, RAMPCO's detailed knowledge of Middle East region and familiarity with the region culture can reduce costs and risks associated with construction activities and improve quality of our projects.

RAMPCO supplies clients with execution services for all project phases. RAMPCO provides input into construction scope, to optimize construction activities and to offer cost saving suggestions during all project phases. Experienced planning and execution supports the efficient use of minimum/just-in-time inventory and can reduce the project schedule.

Clients trust RAMPCO construction capabilities to execute tough projects in challenging conditions.

Installation of Heavy Steel Structure ►



Construction

Site Mobilizing Plan

RAMPCO's key construction management staff will mobilize in the field at the appropriate time to support the schedule requirements set forth the overall project master schedule. One of the first activities will be to establish and finalize the temporary facilities layout with owner.

Camping Facilities

It is envisioned that the camp facilities to support this important construction effort will be erected near to the construction site. Additional temporary support facilities will be started with construction offices, electrical power, sanitary sewer, warehouse, equipment yards laydown areas, offsite fabrication yards and pipe fabrications shop. The services will be completed in a timely manner to support the construction efforts.

Mobilization

Minutes of the reconstruction orientation meeting will be published. Weekly status reporting, change order logs, diary of daily activities, minutes of meetings. etc., will become part of jobsite records. Contractor will provide overall project coordination for all subcontractors on the project.

Construction of Olefin
Furnaces



Manufacturing

The most skillful and well-trained technical staff are organized to provide technical services and utilize the latest tools, including computer aided design techniques for manufacturing basic process equipment of oil, gas, petrochemical, power plants and all other related industries.

We are committed to supply products to our customers which fulfil all standards, quality, and most reliable raw materials. To achieve this goal, RAMPCO employs a team of highly experienced, motivated and quality oriented people, whose work is supported by international software calculation. Most modern equipment such as CNC controlled drilling/milling machine, NC rolling machine, NC tube bending machine, automatic orbital welding machine, automatic tube pulling/expanding machine, CNC laser /Plasma /gas cutting machine, ... guarantee a quality standard which complies even with the highest quality codes.

Our manufacturing is focused in two sites, one near Tehran and the other in Assaloyeh Special Economic Zone in the South Pars Oil Zone.



PIDEMCO as first subsidiary of RAMPCO is a leading fabrication and manufacturing company

Rod Baffle
Heat Exchanger



Maintenance

As a leading player in maintenance and overhaul in Middle East region, we know how to find and apply economic and safe ways to protect and maintenance our clients' properties. Over two decades of experience is rich in precedent experience of performing large scale maintenance works at Turn Around and Shut Down on Turn-key basis in many refinery & petrochemical plants.

This includes over **200 million man-hours** work in different companies such as: petrochemical plants, refineries, power generations and utilities plants and so on.

Our maintenance & renovation services focus on the following four main activities:

Maintenance (Routine)

- Maintenance Project management
- Emergency Maintenance
- Preventive Maintenance (P.M)
- Condition based monitoring maintenance

Overhaul

- Shutdown Planning
- Turnaround Maintenance
- Pre-Commissioning & Commissioning Services

Rehabilitation & Revamp

- Engineering
- Procurement
- Rehabilitation & Construction

Special Maintenance Services

- Catalyst Services
- Tank Cleaning
- Chemical Cleanings
- Reactors Modification

More than 500 million man-hours work, has built our reputation in maintenance market.

These main categories contain all services required in operation and maintenance projects, such as:

- Mechanical Maintenance
- Rotary Equipment Services
- Electrical Motors & Alternator and Instrumentation Services
- Control System Maintenance, Commissioning and Upgrading
- Heat Exchanger Services
- Tower & Vessel Services
- Concrete and Coating Application and Renovation
- Boiler Services
- General Maintenance Services

Heavy Lifting

RAMPCO has a heavy lifting subsidiary company for major erection and installation and structures in its group. We have been involved in many heavy lifting and load out/launching operations over the past 15 years, as heavy lift sub-contractors and/or heavy lift design engineers.

RAMPCO Group helps clients improve construction efficiency and optimize the uptime of plants and installations. For that purpose, we provide solutions for lifting, installing and decommissioning large and heavy structures.

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Installation of Ammonia
Complex Reactor ▶



RAMPCO has a heavy lifting subsidiary company for major erection and installation in its group which owns more than 40 different kinds of crane.



“Nothing ever
becomes real till it is
experienced.”

John Keats (English poet, 1795 - 1821)

As one of the regional's leaders in process plant RAMPCO Group offers the complete range of services from feasibility study to EPC, rehabilitation, maintenance & overhaul,

Refineries & Petrochemical Plants

manufacturing and heavy lifting. We have delivered different kinds of plants that provide guaranteed performance, high reliability, low maintenance and overall life cycle cost, to wide range of customers in refineries, petrochemical & chemicals.

Mehr Petrochemical– HDPE Plant

EPCC Contract of 300,000 MT HDPE Plant was awarded to a consortium of RAMPCO and Mitsui Engineering (MES). This plant is located in Pars Special Economic / Energy Zone. It is one of the few projects in Iran that was finished completely according to the time schedule. The Plant was handed over to the client in November, 2009.

Mehr Petrochemical
HDPE Plant



EPC & Construction Projects

Petro-Palayesh Kangan Petrochemical Complex

RAMPCO has a major contract for Construction & Installation of C2 Recovery Plant with Petro-Palayesh Kangan Petrochemical Complex. Piping works, installation of rotary and static equipment, electrical, instrument and safety equipment installation and pre-commissioning of these plants are in scope of RAMPCO. KPRC plants are located in Kangan-Boushehr Province.

Construction of C2 Recovery Plants



Bushehr Petrochemical Complex

RAMPCO has a major contract for Construction & Installation of Methanol plant (1,650,000 T/Y) & C2 Recovery Plant (295,000,000 m³/day) of Bushehr Petrochemical complex. RAMPCO is responsible for civil works, piping, installation of rotary and static equipment, electrical and instrument installation and pre-commissioning of these plants. BUPC plants are located in Pars Special Economic/Energy Zone (Phase2) in 60 hectares area.

Construction of BUPC Plants

KAVIAN Petrochemical Co.
Construction of Olefin Plant



Kavian Petrochemical Plant

Kavian petrochemical company, is the **largest Olefin plants** in the world with 2,000,000 Ton Ethylene production. RAMPCO has a major construction contract for furnace & rotary and static equipment erection, electrical & instrument installation including activities on process and off-site unit. The project is executed in the Pars Special Economic Energy Zone (PSEEZ).

As one of the regional's leaders in process plant RAMPCO Group now has expanded its fields of activities to mineral processing. Our strategy is based on delivering a total solution from EPC to

Mining and Chemical Plants

Operation and Maintenance to or clients at the forefront of commercialization of Asset Integrity Management in the plants.



Sulfuric Acid Plant of Sarcheshmeh Copper Co.

Engineering, procurement, construction and commissioning project of the new sulfuric acid plant for the "Sarcheshmeh Copper Co." with a daily capacity of 3100 ton with a purity of 100% from exhaust gas of the flash furnace and converter furnaces. Technical knowledge and licensing for this project is provided by "Outotec GmbH".

Sulfuric Acid Plant



Darezar Flotation Plant

Project included in construction of Darezar Flotation Plant with the feed capacity of 10,800,000 MTPY grinded Copper Ore (with 330 DPY availability) (with P80 around 75 mic). The product of the Plant will be 143,000 MTPY copper concentrate with grade of 26% Cu. Technical knowledge and licensing for this project is provided by "FLSmidth Co."

Darezar Flotation Plant
(Ongoing)



Kahnouj Titanium Plant

This project included in engineering, supplying and commissioning of construction of a semi-industrial plant with the capacity of 130,000 TPY eliminate concentrate in Kerman, Iran. The plant consists of rod mill classification and comminution, wet basis concentration with the method of magnetic or gravity separation, dry basis concentration and dewatering using thickener and filter press units.

Construction Flotation Plant
(Ongoing)



Sulfuric Acid Plant of Khatoun Abad Copper Co.

This project included in construction of a Sulfuric Acid Plant with a nominal capacity of 1860 TPD (H_2SO_4 100%) from furnace off gasses and part of convert off gasses in Khatoun Abad, Kerman, Iran. Technical knowledge and licensing for this project is provided by "Outotec GmbH".

Sulfuric Acid Plant



NIMIDCO Filtration and Tailings Accumulation Units and Conveyor System

This project included in engineering, procurement, construction, commissioning and installation of dewatering, filtration and tailings accumulation units with the capacity of receiving 420 TPH dry load and the outlet cake humidity will be maximum 15% . and conveyor system with the approximate length of 1600 meters

Conveyor System

RAMPCO is one of the leading EPC services contractors in complex integrated oil and gas transportation systems, which include not only pipelines, but also the full design and construction of compression and pump stations.

Oil & Gas Transport Systems Pipelines & Pump Stations

We accomplished all this through a combination of skilled and motivated manpower, expertise of working in harsh and challenging terrain such as: swamp, pond, basin, river, desert, mountain and rocky areas.



▲
PC Project of Tabriz – Urmia Pipeline

Tabriz – Urmia Pipeline & Pump station

Procurement and construction of 14" oil products pipeline from Tabriz refinery to Urmia and 10" branch pipeline to Khoy with total length of **256 Km.** in addition of related pump station and other facilities. This project has been planned to supply required fuel and energy of main cities in North West of Iran through a 14" pipeline and a branch with size of 10" to Khoy. This pipeline is originated from Tabriz refinery which is the main refinery in West strip of Iran and has a capacity of 112,000 BBD.

Abadan-Mahshahr Pipelines and Pump station

Engineering, procurement, Construction of **300 Km.** 24" and 16" pipelines and pump station connecting Abadan refinery to oil export Mahshahr port. The construction methods and trenching activates were heavily influenced by local requirements: particular methodologies for swamp/ marshes and river crossing. Environmental requirements had forced design and implementation of new pipelines instead of old ones.

EPC Contract of
Abadan - Mahshahr Pipelines
& Pump station



EPC Contract of West Karoun Pump station & power substation

In this Contract RAMPCO was awarded the endorsement of the basic engineering, design, procurement, construction and complete commissioning of West Karoun Pump station. RAMPCO is also responsible for the development of "Shahid Baghai" power substation and transfer line as an EPC project. West Karoun pump station is being built in an area covering 165,000 m² and includes 2 heavy oil storage tanks, 2 light oil storage tanks, 2 firefighting water storage tanks. This project plays a vital role in increasing Iran oil export capacity.

West Karoun Pump station



West Ethylene Pipeline



Omidiyeh Pump Stations and Bahregan Metering System

EPC contract of Omidiyeh pump station is one of the two pump stations in developing plan southern Azadegan oilfield. This pump station receives two lines of crude oil with capacity of 32" & 30" and discharges these lines toward oil export ports.

Omidiyeh Pump Stations



West Ethylene Pipeline (Khormoj / Mozaffari)

West Ethylene Pipeline (WEP) project designed to carry 150,000 tons of ethylene from the Pars Special Economic Energy Zone situated in Assaluyeh, southern Iran, to petrochemical complexes in western provinces of the country. 11 provinces and 14 petrochemical plants are located on the route of the pipeline. RAMPCO was responsible to implement second parts of WEP (**200 Km.**). The pipeline is known to be the longest ethylene transfer pipeline in the world by 2504 km.

RAMPCO Group is renowned for the construction of large scale tankage and terminal with atmospheric floating and fixed roof storages tanks/ terminal. We have built over 450 MM liters of storage capacity.

Tankage & Terminals

EPC Contract of Kerman New Oil Depot

Kerman new oil depot is one of the biggest and unique tank farm projects in Iran. The capacity reaches to 330 MM Liters of petroleum products. In this project there are different kinds of storage floating and fixed roof. Target of project was oil product distribution to vast southern provinces.

Kerman Tank farm



Mokran Tank farm
(Ongoing)

Utility services is one of the fast growing divisions of RAMPCO Group. This division also provides a wide range of engineering services primarily dedicated to energy management, operations and maintenance of utilities, auxiliary services

Utilities & Auxiliary Services

(Steam Boiler, Water, Nitrogen, Oxygen Plants, F&G...)

and off-site facilities. In recent years, RAMPCO has accomplished or awarded varied EPC or rehabilitating projects in utilities & auxiliary services plants such as: different kinds of Steam boilers, F&G, Water intake...

EPC Contract of Basra 2*132 T/H Water Tube Steam Boilers

Basra Water Tube Steam Boilers



Steam generation of Basra SCPI (Iraq State Company for Petrochemical Industries) plant is two D-type water tube boilers with 132 Ton/Hr. output steam capacity. The 'D-type' is used in both stationary and marine applications. It consists of a large steam drum vertically connected to a smaller water drum via multiple steam-generating tubes.

EPC Contract of Morvarid 3 Water Tube Steam Boilers

Morvarid Petrochemical Company uses three boilers (2*30 T/H. and D-type 1*60 T/H.). An O-type water tube boiler represents an alternate way of designing water tube boilers. It is symmetrical, well balanced and very compact compared to D-type boilers and A-type boilers. Capacities for O-type package units can go as high as 115 TPH with pressures up to 103 bar and temperatures up to 565 C.

Morvarid Water Tube Steam Boiler



Gheshm Steam Boiler

EPC Contract of Gheshm 4 Water Tube Steam Boilers

Hengam Gas plant steam generation unit includes 4 O-type boilers with 40 Ton/Hr. output steam capacity for each one. An O-type water tube boiler represents an alternate way of designing water tube boilers. It is symmetrical, well balanced and very compact compared to D-type boilers and A-type boilers. Capacities for O-type package units can go as high as 115 TPH with pressures up to 103 bar and temperatures up to 565 C.

EPC Contract of Morvarid Sea Water Intake

This plant was designed and constructed to provide sea water for the cooling system of Morvarid and Mehr petrochemical complexes in Pars Special Energy Economic Zone. In this unit 8 vertical pumps with power output of 2.3 MW were installed. In addition 12 km. of 72", 60" and 42" pipelines were constructed. RAMPCO was also responsible for Installation of 2 filter packages, chlorination package, search control and level control systems.

Sea Water Intake of Morvarid Plant



Sirri Island F&G Project

EPC Contract of Sirri Island F&G System

RAMPCO was awarded for design, procurement, construction and commissioning of Sirri Island F&G system which consists of executing all sides of work in mechanical, electrical, instrument and civil disciplines. This project has been scheduled to be completed within 24 months.

Renewable Energy

RAMPCO Group is one of the pioneer contractors in Middle East who carries out renewable energy projects due to its philosophy and strategic plans. We are deeply committed to developing environmentally friendly energy solutions based on renewable resources. Following this strategy we provide turnkey solutions across multiple sectors such as, Biomass, Solar, Wind and CHP power plants.

More than two decades of experiences in executing different kinds of projects, is our reliable background to do A to Z of renewable energy projects. The renewable energy division of the RAMPCO Group was founded in early 2010 and has accomplished diverged small and big projects. One of the notable projects is Solar Lighting of Kish Island Ring Road (24 km). This is one of the biggest solar projects in the Middle East region.



▲
EPC Project of solar lighting in
Kish Island

Society, Environment & Health Commitment

Our management system helps us to ensure that we run our business in a justifiable and profitable manner to the benefit of our employees, shareholders, partners, customers and society. We also take care to manage the impacts of our activities on people, society and the environment, in line with our corporate policies for corporate social responsibility (CSR) and health, safety and the environment (HSE).

Kooshan Foundation

In order to undertake our corporate social responsibility commitments, RAMPCO has devoted 30% of its stocks to “KOOSHAN” institute as a non-profit organization. “Kooshan” institute is the foundation to take the responsibility of making RAMPCO’s commitments to reality for sustainable development, which is constituting all indices of a prominent social development. “Kooshan” is also responsible for applying new methods of management to reach the latest standards of quality management, environment and safety.



Kooshan Foundation



Corporate Social Responsibility (CSR)

Corporate Social Responsibility (CSR) in RAMPCO Group is always to perform all etiquette of accounting, transparency, ethical behavior, human rights, local and international norms, environmental protections and safety.

Excellence in HSE

RAMPCO's Health, Safety, and Environmental Management System describes the company's philosophy and commitment to HSE and details practices, plans, and procedures to manage HSE. It allows RAMPCO to support, measure, and review how well it is integrating international standards of HSE excellence (such as ISO 14001 and OHSAS 18001) into the company's business and projects. RAMPCO continues to be pleased with its safety record, but it must strive to ZERO Incidents through continuous monitoring compliance and communicating RAMPCO's safety expectations.



**WE ARE RAMPCO,
ONE SOURCE, DIVERSIFIED SOLUTIONS.**

info@rampcogroup.com



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www.rampcogroup.com

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